#### **BI-METAL SELF-HOLD THERMOSTAT**

17AME+PTC is a self-hold thermostat with PTC heater. It has both power cut and time delay functions. The self-hold function will keep the circuit open until the power supply was unplugged. It has both current and temperature sensitive features. The current sensitive self hold thermostat can cut the circuit in few seconds and hold the circuit open.

#### Features:

- Power cutting and time delay protection, which means the thermostat will not reset until the power supply was unplugged.
- 2. Small size and has double protections of over current and temperature
- Using high quality bimetal to ensure the protector can withstand normal circuit current
- 4. Adding PTC heater which has power cut and time delay functions
- 5. Complies with RoHS and REACH directives
- 6. Safer and more reliable.
- 7. Applicable to motor protection, especially for vacuum clearner, grinder, juicer or paper shredder motors which need current sensitive and locked rotor protection.

### **Electrical Ratings:**

- 1. 20A / 16V DC
- 2. 10A / 250V AC
- 3. 15A / 125V AC

## **Technical Specifications:**

- 1. Off-temperature range 50°C 180°C
- 2. Tolerance: +/-2°C, +/-3°C, +/-5°C

## **Applications:**

Vacuum cleaner, mixer, grass cutter, grinder motors, electrical tools, small motors, and heating elements, some appliances, heating appliances and some small transformers

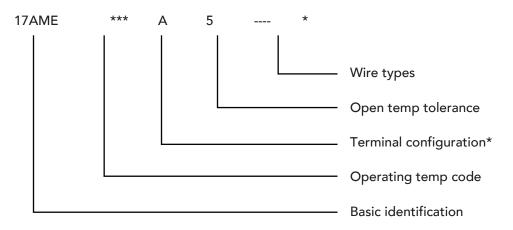
### Certifications & Life Cycles:

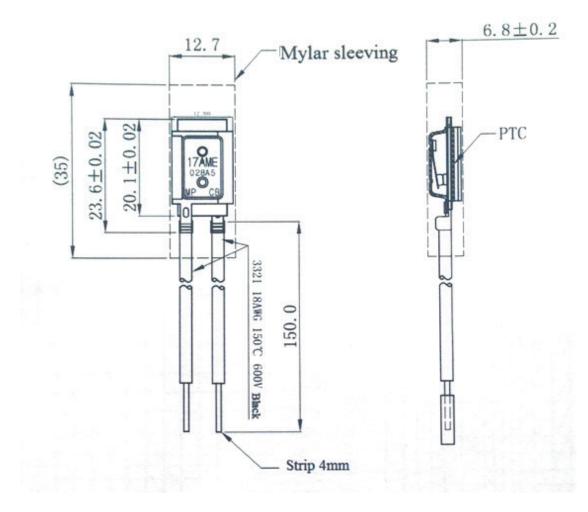
Certification	Certificate Number	Life Cycles		
UL / CUL	E258612 / E309992	120VAC	6A	100,000 cycles
		120VAC	20A	10,000 cycles
VDE / CB	40017383 / DEI-34606	250VAC	10A	10,000 cycles
		120VAC	20A	10,000 cycles
CQC	CQC07002018912	250VAC	10A	10,000 cycles



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### Nomenclature:







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# 17AME Operating Temperature and Type Code

Operating Temp Code	Open Temp (°C)	Close Temp (°C)	
17AME016A5	45	35	
17AME017A5	50	38	
17AME018A5	55	40	
17AME019A5	60	42	
17AME020A5	65	45	
17AME021A5	70	50	
17AME022A5	75	55	
17AME023A5	80	57	
17AME024A5	85	60	
17AME025A5	90	62	
17AME026A5	95	65	
17AME027A5	100	67	
17AME028A5	105	70	
17AME029A5	110	72	
17AME030A5	115	75	
17AME031A5	120	78	
17AME032A5	125	82	
17AME033A5	130	85	
17AME034A5	135	90	
17AME035A5	140	93	
17AME036A5	145	95	
17AME037A5	150	100	
17AME038A5	155	102	
17AME039A5	160	105	
17AME040A5	165	110	
17AME041A5	170	115	
17AME042A5	175	118	
17AME043A5	180	120	

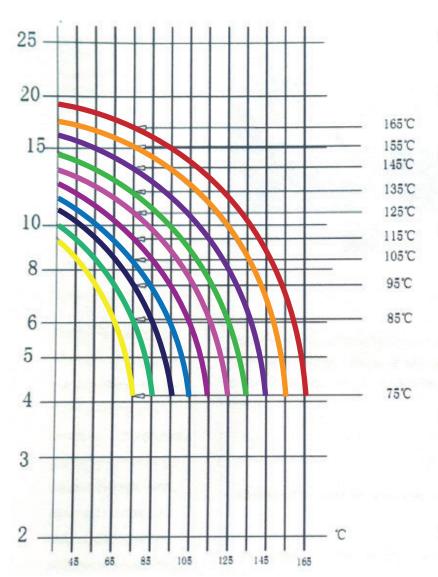
<sup>\*</sup>Close temp for reference only



**BI-METAL SELF-HOLD THERMOSTAT** 

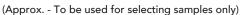
# Temperature Currect Tripping Time Curve

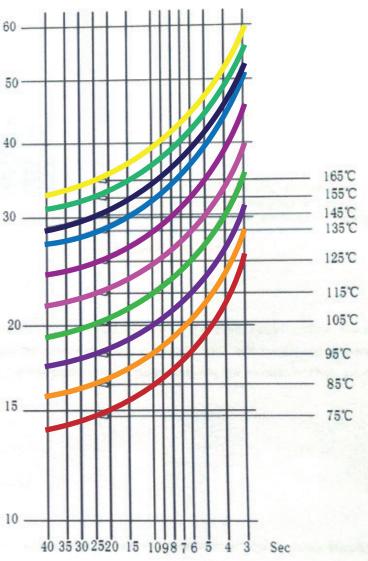
#### Ultimate Trip Current VS. Protector Ambient Temperature (Approx. - To be used for selecting samples only)



Temperature in Degrees Centigrade

### Average First Cycle Tripping Time VS. Current in 25°C Ambient





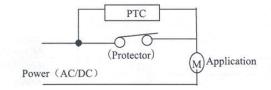
Tripping Time in Seconds



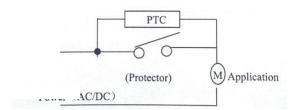
### **BI-METAL SELF-HOLD THERMOSTAT**

## Design and Working Methods:

- A. The product has both over current and over temperature protections.
  - a) Over current protection: When the current exceeds the prescribed value, the protector will cut the circuit in specified seconds to protect the application.
  - b) Over temperature protection: When the applications are overheated or operated abnormally, the heat will be conducted to bimetal which cause the temperature to reach the calibrated value. Then, the contacts of protectors will open and cut the circuit. When temperature is lowered down, the contacts will close again.
- B. The design of cutting circuit and time delay protection Adding PTC heater to protectors
  - a) Normal working condition: The protector is connected to PTC in parallel, then connected to Application in series. When the application is working normally, the current will flow through protector. PTC will not work.



b) Time delay protection:



\*When the application work abnormally, which cause the ambient temperature exceeds the prescribed value, the protector will open. Then, the current flow through PTC. Since PTC has a very high resistance, the current assigned to the application will be too low to start it. Meanwhile, the heat generated by PTC will remain the protector open until the power is unplugged.

\* After the power is unplugged, the ambient temperature will decrease and then, the protector will close again.

#### Other Info:

- 1. The temperature increasing speed should be 1°C 12 minutes when conducting temperature calibration;
- 2. Vacuum varnish immersion is not recommended (can be specially designed):
  - \* Impregnant painting might be suitable for no preheating coil is or similar usages;
  - \* If pre-heating is necessary, please cool down the temperature below 70°C, then immerse into paintings under room temperature.
- 3. For some products with higher contact resistance, applying 60-100VAC, 2-5A, and heating outside of the product to make them action for 3 cycles, then re-measure the contact electrical resistance.

